











[illegible]

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1000W065	6061T6 RD TUBE 1.00 x .065w
		
	<p>Comment: Qty.: 1.2642 f(s)/Unit Total : 25.2840 f(s)</p> <p>6061T6 TUBE (1.00" x 0.65" wall)</p> <p>batch: <u>102819</u> 102827 611 <u>SAD</u> <u>08/08/14</u> <u>#9</u></p>	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	<p>Comment: SMALL & MEDIUM FAB RESOURCE 1</p> <p>1-cut tube to length as per dwg D3769 <u>SAD</u> <u>08/08/14</u> <u>#9</u></p> <p>2-drill holes thru on both ends of tube as per dwg D3769 <u>mmf</u> <u>08/08/14</u></p> <p>3- deburr</p>	
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
	<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p><u>08-08-15</u> <u>(19)</u></p>	
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
	<p>Comment: HAND FINISHING RESOURCE #1</p> <p>Chemical Conversion Coat as per QSI 005 4.1 <u>mmf</u> <u>08-08-18</u> <u>(x19)</u></p>	
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		
	<p>Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION</p> <p><u>mmf</u> <u>08-08-18</u> <u>(19)</u></p>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 3:32:30 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE

Job Number: 40975

Part Number: D37691

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST

CMF 08-08-18

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CMF 08-08-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

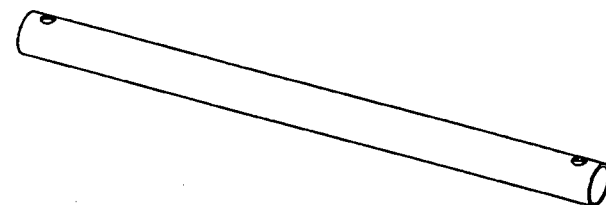
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C

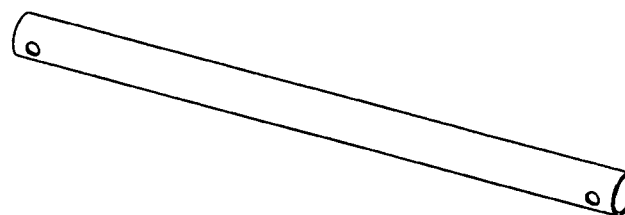
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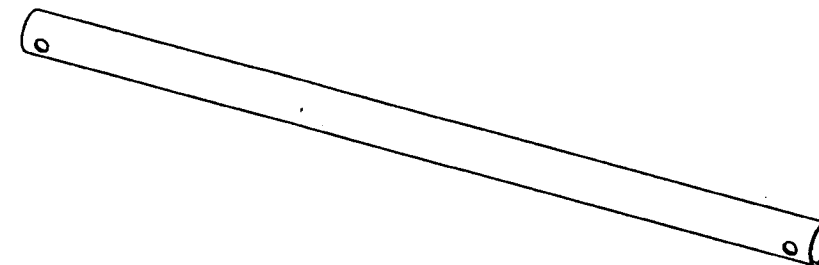
B



D3769-1 TUBE



D3769-3 TUBE



D3769-5 TUBE

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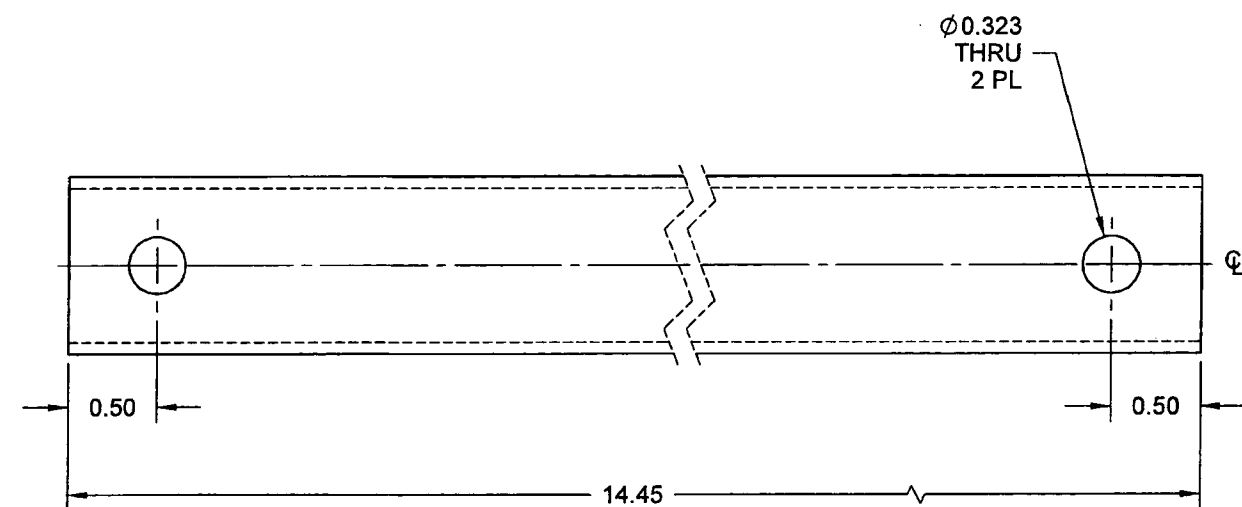
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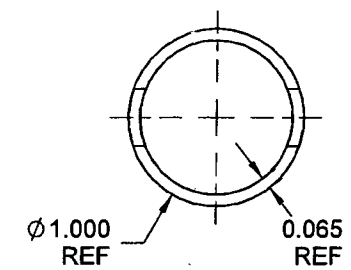
- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING (1.00" X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3769-1, 0.27 lbs
D3769-3, 0.28 lbs
D3769-5, 0.37 lbs

A		NEW ISSUE		HS	08.06.04	
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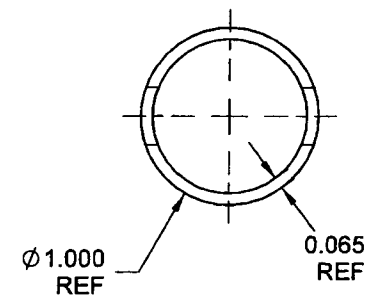
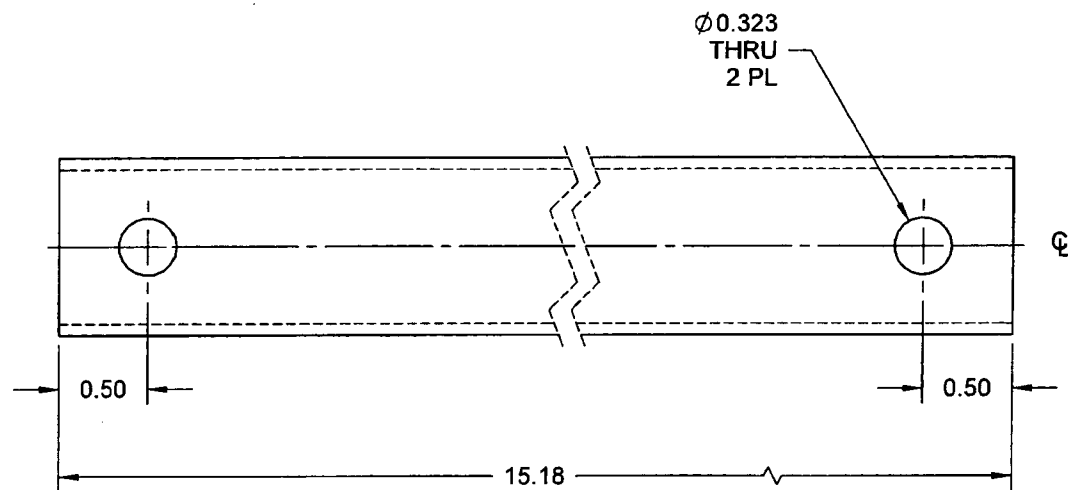


D3769-1 TUBE



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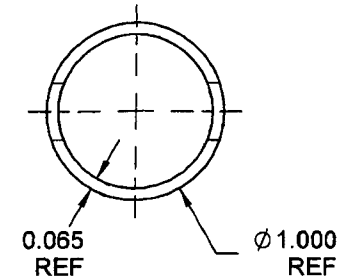
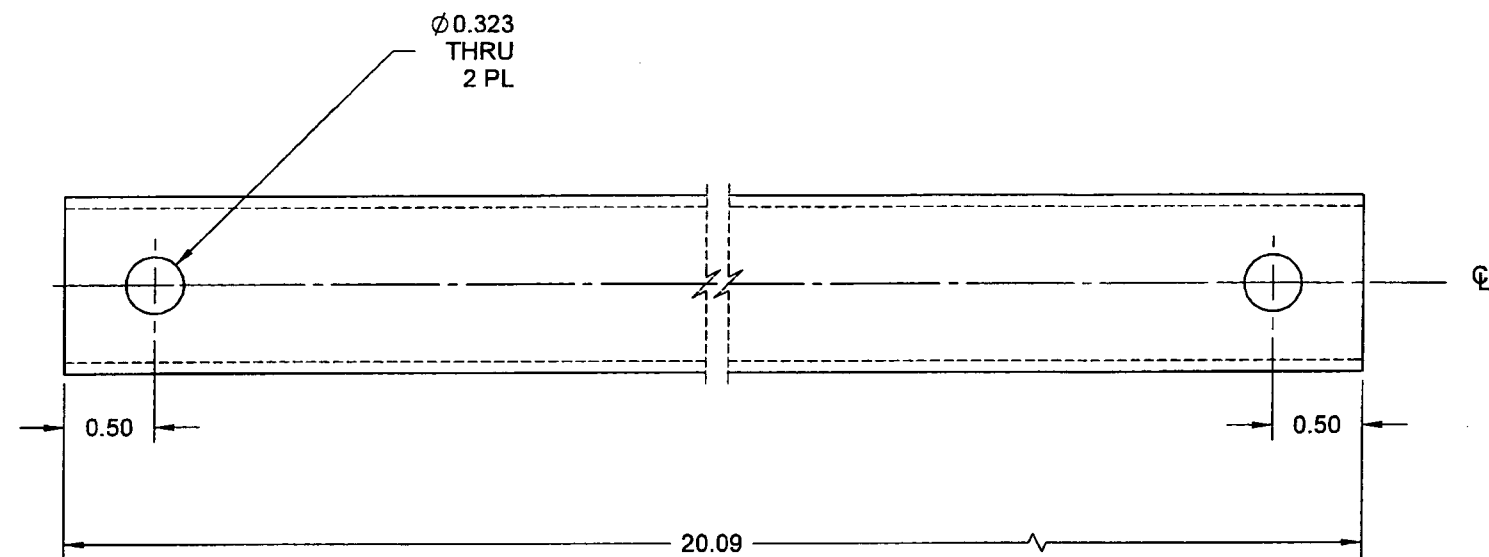


D3769-3 TUBE

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D3769-5 TUBE

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